


SUFFIX "X"	BODY	STEM	PLUG
PW	WHITE POLYPROPYLENE P5M6K080	BLACK SILICONE RUBBER CLS2600HR	POLYPROPYLENE H0500HN
V	CLEAR PVC GAMMA 2212RHT1118C040	BLACK SILICONE RUBBER CLS2600HR	POLYPROPYLENE H0500HN
HW	WHITE H0500HN POLYPROPYLENE	BLACK SILICONE RUBBER CLS2600HR	POLYPROPYLENE H0500HN
HC	CLEAR H0500HN POLYPROPYLENE	BLACK SILICONE RUBBER CLS2600HR	POLYPROPYLENE H0500HN
SW	NATURAL DOW PSDOW478W27NT	BLACK SILICONE RUBBER CLS2600HR	POLYPROPYLENE H0500HN

- NOTES:
- CRITICAL DIMENSIONS CIRCLED AND SUBJECT TO INSPECTION. DIMENSIONS IN PARENTHESES FOR REFERENCE ONLY. ALL DIMENSIONS ARE IN INCHES, WITH METRIC REFERENCED BELOW.
 - LUER COMPATIBLE WITH ISO594-1

QUALITY CRITERIA:
O.D. FLASH 0.015 MAX. (0.4mm)
GATE VESTIGE 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY	DMC	DATE	11/18/14
APPROVED BY	DK	DATE	07/23/24
MATERIAL	SEE TABLE		
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION	
			

HR® Halkey-Roberts®

TITLE
CATHETER VALVE ASSY.

SIZE
A

SCALE
4:1

DRAWING NO.
CV24300X

REV
V

DO NOT SCALE DRAWING

SHEET
1 OF 1