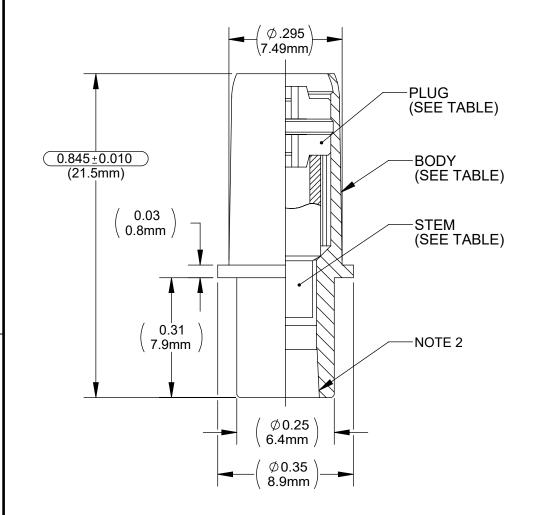
	REVISION HISTORY		
REV	DESCRIPTION (ECO)	DATE	APPROVED
U	ADD SUFFIX HW, HC ECO 10680	08/19/20	AK
٧	ADD SUFFIX SW, TO TABLE ECO 12761	09/23/24	DK



SUFFIX "X"	BODY	STEM	PLUG
PW	WHITE POLYPROPYLENE P5M6K080	BLACK SILICONE RUBBER CLS2600HR	POLYPROPYLENE H0500HN
V	CLEAR PVC GAMMA 2212RHT1118C040	BLACK SILICONE RUBBER CLS2600HR	POLYPROPYLENE H0500HN
HW	WHITE H0500HN POLYPROPYLENE	BLACK SILICONE RUBBER CLS2600HR	POLYPROPYLENE H0500HN
НС	CLEAR H0500HN POLYPROPYLENE	BLACK SILICONE RUBBER CLS2600HR	POLYPROPYLENE H0500HN
SW	NATURAL DOW PSDOW478W27NT	BLACK SILICONE RUBBER CLS2600HR	POLYPROPYLENE H0500HN

## NOTES:

1. CRITICAL DIMENSIONS CIRCLED AND SUBJECT TO INSPECTION. DIMENSIONS IN PARENTHESES FOR REFERENCE ONLY. ALL DIMENSIONS ARE IN INCHES, WITH METRIC REFERENCED BELOW.

2. LUER COMPATIBLE WITH ISO594-1

 DRAWN BY
 DMC
 DATE 11/18/14

 APPROVED BY
 DK
 DATE 07/23/24

 MATERIAL
 SEE TABLE
 TITL

HR® Halkey-Roberts®

MOLDED PARTS:

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL

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MATERIAL SEE TABLE

FINISH

UNLESS OTHERWISE SPECIFIED: THIRD ANGLE PROJECTION

TITLE CATHETER VALVE ASSY.

FINISH CATHETER V

UNLESS OTHERWISE SPECIFIED: THIRD ANGLE PROJECTION SIZE DRAWING NO. CV24

**QUALITY CRITERIA:** 

O.D. FLASH 0.015 MAX. (0.4mm)

GATE VESTIGE 0.01 MAX. (0.3mm)

N SIZE DRAWING NO. CV24300X REV N SCALE 4:1 DO NOT SCALE DRAWING SHEET 1 OF 1

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm<sup>2</sup> MAX. NO MORE THAN 3 PER PART.

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005